In the claims

1- 25 **(canceled)**

26. **(currently amended)** A tubular muntin bar comprising:

a) an elongated tube having ~~either~~ a mitred end ~~or flat ends~~ and a flat end wherein the mitred ~~ends~~ end ~~include~~ includes muntin bar portions ~~that~~ adapted to fit over mid portions of other muntin bars to form a part of a grid and where the flat ~~ends~~ end ~~form~~ forms an outer ~~bounds~~ bound of a completed muntin bar grid for contacting a window spacer frame;

b) said elongated tube ~~include~~ including side walls that have two relatively narrow top and bottom planar segments and two relatively wider side planar segments wherein the tube also includes a ~~nonplanar~~ beveled transition portion between each side planar segment and either a top or a bottom planar ~~segments~~ segment and wherein one of the planar segments is formed by sheet portions of the tube that are bent to abut each other along a seam.

Please cancel claim 27 without prejudice or disclaimer.

27. **(cancelled)**

28. **(previously presented)** The apparatus of claim 26 wherein the top or the bottom planar segment of the muntin bar is formed by inwardly bending a lip portion of an elongated sheet of muntin bar material to form the elongated tube and wherein the sheet is bent in stages and wherein an early bending stage or stages forms two lips on the edges of said sheet and a later bending stage completes the formation of the top or the bottom generally planar surface of the elongated tube by bending two lips toward each other to form a seam and wherein intermediate bending stages after the early stages but before the latter stages leave the lips untouched.

29. **(previously presented)** The apparatus of claim 28 wherein the last and next to last stages contact the two lips to bend said lips together and form a seam along the elongated tube.

Please add claims 30 through 34.

30. **(new)** The tubular muntin bar of claim 26, wherein the beveled transition portion includes two beveled surfaces.

31. **(new)** A tubular muntin bar comprising:

a) an elongated tube having mitred ends wherein the mitred ends include muntin bar portions adapted to fit over mid portions of other muntin bars to form a part of a grid;

b) said elongated tube including side walls that have two relatively narrow top and bottom planar segments and two relatively wider side planar segments wherein the tube also includes a beveled transition portion between each side planar segment and either a top or a bottom planar segment and wherein one of the planar segments is formed by sheet portions of the tube that are bent to abut each other along a seam.

32. **(new)** The tubular muntin bar of claim 31, wherein the beveled transition portion includes two beveled surfaces.

33. **(new)** A tubular muntin bar comprising:

a) an elongated tube having flat ends wherein the flat ends form an outer bounds of a completed muntin bar grid for contacting a window spacer frame;

b) said elongated tube including side walls that have two relatively narrow top and bottom planar segments and two relatively wider side planar segments wherein the tube also includes a beveled transition portion between each side planar segment and either a top or a bottom planar segment and wherein one of the planar segments is formed by sheet portions of the tube that are bent to abut each other along a seam.

34. **(new)** The tubular muntin bar of claim 33, wherein the beveled transition portion includes two beveled surfaces.